

Scotch® Filament Tape 898



Technical Data

May, 2003

Product Description

Scotch® Filament Tape 898 is a high-performance transparent packaging tape reinforced along its length with continuous glass-yarn filaments, which give the tape very high tensile strength. The transparent 3M™ Scotchpro™ backing provides excellent abrasion, moisture and scuff resistance. The adhesive is an aggressive packaging adhesive specifically formulated to provide balanced performance having both high adhesion and long term holding power.

Construction

Backing	Adhesive	Reinforcement	Backing Color
3M™ Scotchpro™ film	Pressure sensitive synthetic rubber resin	Glass yarn	Clear

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.

ASTM Test Method		
Adhesion to Steel:	75 oz./in. width (82 N/100 mm width)	D-3330
Tensile Strength:	380 lbs./in. width (6650 N/100 mm width)	D-3759
Elongation at Break:	5%	D-3759
Total Thickness:	6.6 mil (0.17 mm)	D-3652

Features

- Meets ASTM D5330, Type II (replaces PPP-T-97E and CID A-A-1686A).
- Abrasion and moisture resistant.
- Good handling.
- High tensile strength.
- Allows printing and illustrations to be seen through the tape.
- High shear and great initial adhesion.
- Excellent aging.
- Good protection of filaments and adhesive to provide longer package life.
- Assures maximum package performance for limited outdoor use.
- Saves time through ease of dispensing and handling when used with a 3M dispenser.
- Provides advertising and warning capability when printed.
- Low unit costs by using less tape on applications where high tensile strength is one of the main requirements.
- Good holding, with minimum amount of tape, under a wide range of application conditions.
- Holds instantly with minimum rubdown.
- Boxes remain securely closed through normal warehouse time cycles.

Scotch® Filament Tape

898

Available Sizes	Available Widths	Available Lengths
	Standard Widths: .24 in. (6 mm), .35 in. (9 mm), .47 in. (12 mm), .59 in. (15 mm), .71 in. (18 mm), .94 in. (24 mm), 1.4 in. (36 mm), 1.9 in. (48 mm), and 2.8 in. (72 mm)	60 yds. (55 m)
	.47 in. (12 mm), .59 in. (15 mm), and .71 in. (18 mm)	360 yds. (330 m)
	Core Size (ID): 3 in. (76.2 mm)	

Application Techniques	An extensive line of application equipment including hand-held manual dispensers and an automatic L-Clip applicator, the 3M-Matic™ S857, is available. Application of Scotch® Filament Tape 898 is most easily accomplished at room temperature. At colder temperatures, approaching 32°F (0°C), the adhesive becomes firm. Once applied, Scotch® Tape 898 performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.
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Storage Conditions	Store behind present stock. Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40-50% relative humidity are recommended. Rotate your stock.
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For Additional Information	To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit www.3M.com/packaging . Address correspondence to: 3M Industrial Adhesives and Tapes Division, Building 21-1W-10, 900 Bush Avenue, St. Paul, MN 55144-1000. Our fax number is 651-778-4244. In Canada, phone: 1-800-364-3577. In Puerto Rico, phone: 1-787-750-3000. In Mexico, phone: 52-70-04-00.
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ISO 9002

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9002 standards.